

## COMPOSITIONS &amp; FILL

ENFLO

ENFLON CODE NUMBER	CONSISTS OF	DEFINITION OF FILL
101	5% Glass Fiber	Milled glass fibers have the least effect on chemical and electrical properties and add greatly to the mechanical properties of unfilled PTFE. Addition of glass improves compressive properties by as much as 40% and improves wear resistance greatly. These compounds resist acids and oxidation but can be attacked by alkali.
102	10% Glass Fiber	
103	15% Glass Fiber	
104	20% Glass Fiber	
105	25% Glass Fiber	
106	30% Glass Fiber	
110	5% Graphite	Graphite has good chemical resistance to corrosive environments and exhibits good initial wear and rubbing/sliding characteristics in dry and water applications. Commonly blended with carbon and PTFE.
111	10% Graphite	
112	15% Graphite	
113	20% Graphite	
114	25% Graphite	
115	25% Bronze	This filler has better wear, creep resistance, and higher thermal conductivity than glass fiber with PTFE. The compound is easily machined, but has poor chemical resistance in the presence of acids and alkali. Useful in applications which undergo high mechanical loads or high-speed rubbing contacts where the bronze filler supplies the strength and conductivity to carry away excess, unwanted heat.
116	40% Bronze	
118	60% Bronze	
127	5% Molybdunum Disulfide	This filler is used frequently in combination with others to increase surface hardness, stiffness, and to reduce the starting coefficient of friction and steady-state wear. Its effect on electrical and chemical properties is negligible.
130	5% Carbon	Carbon has good chemical resistance to corrosive environments. It exhibits good initial wear and rubbing or sliding contact characteristics, both dry and water applications. It is frequently used in piston rings to reduce cylinder wall wear by entrapping abrasive foreign particles in their relatively soft surfaces.
131	10% Carbon	
132	15% Carbon	
133	20% Carbon	
134	25% Carbon	
136	10% Carbon-Graphite	
137	20% Carbon-Graphite	
138	25% Carbon-Graphite	
151	15% Glass Fiber, 5% Moly	
152	20% Glass Fiber, 5% Moly, 5% Carbon-Graphite	
153	23% Glass Fiber, 2% Moly	
155	25% Glass Fiber, 5% Moly	
157	10% Glass Fiber, 10% Graphite	
158	5% Glass Fiber, 5% Graphite	
159	20% Glass Fiber, 5% Graphite	
161	10% Glass Fiber, 5% Carbon	
162	5% Glass Fiber, 10% Carbon	
170	40% Bronze, 5% Moly	
171	40% Bronze, 10% Moly	
172	55% Bronze, 5% Moly	
173	65% Bronze, 5% Moly	

Enflon® Filled PTFE products are not affiliated with Rulon®, FLUOROGOLD®, Gylon® or Durlon® in any way.

Teflon™ is a registered trademark and a brand name (Teflon®) owned by Chemours (formerly DuPont) and is used on a range of products. Teflon™ is not a specific chemical or product name.

Consult Sales Office For Additional Information.

INDUSTRY LEADER IN PTFE PRODUCTS

U.S. Customers  
Enflo LLC

Toll Free (888) 887-4093  
ptfe@enflo.com



ISO 9001:2015 Certified QMS

Canada and International Customers  
Enflo Canada Ltd.

Toll Free (800) 561-0050  
ptfe@enflo.com

# COMPOSITIONS & FILL

**ENFLO**

ENFLON CODE NUMBER	CONSISTS OF	DEFINITION OF FILL
140 141 142 143	5% Calcium Fluoride 10% Calcium Fluoride 15% Calcium Fluoride 20% Calcium Fluoride	ALTERNATIVE TO GLASS FILL.
305	15% Carbon Fiber	Carbon Fiber lowers creep and increases flex and compressive modulus. It raises hardness properties and exhibits wear characteristics in water applications. It is often the best choice in automotive applications such as shock absorbers and water pumps. It is an excellent material for use in piston rings, bearings and thrust washers. A 15% fill is typically called out in certain AMS specifications, however customer specific fill percentages are available upon request.
166	Maroon in color, this material provides high wear resistance and low friction in a continuous, non-lubricated service. Good dielectric and insulation properties. Excellent choice for bearings, gaskets and high pressure applications requiring robust components. Alternative to Rulon® LR.	
168	Gold in color, this material is used for low abrasion and used against soft surfaces. Low coefficient of friction and designed to run dry without lubrication. Alternative to Rulon® J.	
169	Maroon in color, this material has high wear and chemical resistance properties. Designed to run dry without lubrication. Used in seal, piston cup, and bearing applications. Alternative to Rulon® AR.	
175	White in color, this material offers excellent load and wear resistance, good chemical resistance. FDA compliant. Designed to run dry without lubrication. Alternative to Rulon® 641.	
179	50% Stainless Steel, available blended with standard virgin PTFE and Modified virgin PTFE. This blend has very good chemical resistance. It also exhibits good thermal conductivity and a significant reduction of cold flow. It performs well at high temperatures, so it is a good option in steam and hot liquid applications. It is extremely hard wearing. Due to its high fill content, abrasiveness has been observed.	
185	Mineral-fill	
190	Enflo's alternative to FLUOROGOLD® is made from a special blend of PTFE that contains a glass fiber aggregate. This material which is yellow in color, has significant compressive strength without cold flow, and retains the low friction and chemically inert characteristics of unfilled PTFE. Not affected by sunlight or ozone. Typical applications include cryogenics and situations where spontaneous ignition is possible.	
310	Enflon® 310 is used in applications with strong acids and solvents. Creep and cold flow can be reduced with this blend. Enflon® 310 is typically used in gasket applications where a tight seal and improved performance over unfilled PTFE is required. Alternative to Gylon® 3500.	
311	Enflon® 311 is designed for use in aggressive chemical applications including nitric acid, caustics and hydrogen peroxide. This blend is excellent for use as a gasket material especially in the pulp and paper industry and in railroad tankcar applications. Alternative to Durlon® 9200W.	
312	Enflon® 312 is a blend combined with inorganic fillers. It provides a dimensionally stable product under compressive load and improves cold flow problems associated with Virgin PTFE. This fill is used in the chemical, pulp and paper, food and beverage and railroad tankcar industries. It is recommended for severe chemical applications. Additionally, it has a higher bolt torque retention compared to other filled PTFEs. Alternative to Durlon® 9000.	
550	Bronze/green fill	

Enflon® Filled PTFE products are not affiliated with Rulon®, FLUOROGOLD®, Gylon® or Durlon® in any way.

Teflon™ is a registered trademark and a brand name (Teflon®) owned by Chemours (formerly DuPont) and is used on a range of products. Teflon™ is not a specific chemical or product name.

**Consult Sales Office For Additional Information.**

**INDUSTRY LEADER IN PTFE PRODUCTS**

**U.S. Customers**  
Enflo LLC  
**Toll Free (888) 887-4093**  
ptfe@enflo.com



**Canada and International Customers**  
Enflo Canada Ltd.  
**Toll Free (800) 561-0050**  
ptfe@enflo.com